

## ABSTRACT OF THE DISCLOSURE

[0044] A shaped blank has a body with a knitted section and yarns disposed in a knitted direction. The body has an opening  
5 in the knitted section. The shaped blank has a fringe between the knitted section and the opening with the fringe being defined by each yarn of the yarns extending into the opening a predetermined distance along the knitted direction. The predetermined distance is less than about two centimeters.